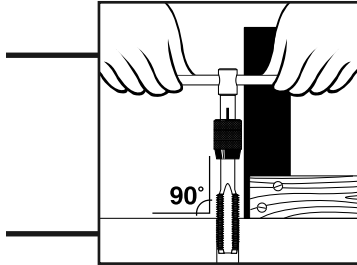




# Tap and Die Accessories and Installation Tools



To cut thread, mark the position of hole with center punch (#64136). Drill a hole choosing the correct drill size listed in the chart on catalog page 140 or listed on the tap package. Apply cutting oil (#64113). Holding the tap wrench square with the work surface, grasp the wrench with hands directly over the tap (see photo). Press down and turn clockwise into the hole, turning tap forward to cut threads. When resistance is felt, relieve by turning counter-clockwise to break the chip. For your protection wear safety goggles (#64015).

## RATCHET T-HANDLE TAP WRENCHES

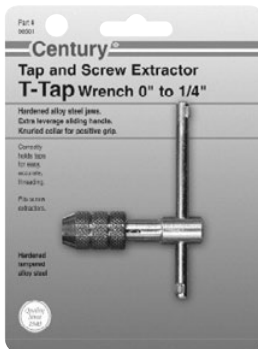
Chrome plated, ratchet style T-handle. Sliding handle for extra leverage. Knurled nut for positive grip. Hardened, tempered steel jaws for positioning of taps and screw extractors.

Size: 0" to 1/4"  
Std. Pack: 1 (BULK)

Size 1/4" to 1/2"  
Std. Pack: 1 (BULK)

**PART NO. 98505**

**PART NO. 98506**



## T-HANDLE TAP WRENCHES

A small T-handle wrench with sliding handle for extra leverage, used to hold taps or screw extractors from 0" to 1/4".

Size: 6" x 4-1/2"  
Std. Pack: 4

**CARDERD PART NO. 98501**

**BULK PART NO. 98601**

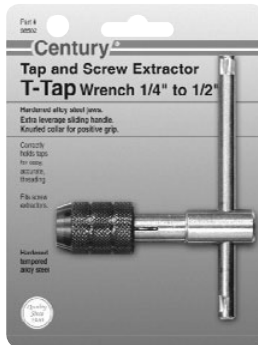
## HEAVY DUTY ADJUSTABLE TAP WRENCH

A heavy duty adjustable wrench used to hold and turn taps and screw extractors from 0" to 1/2".

Size: 10" x 2-1/4"  
Std. Pack: 3

**CARDERD PART NO. 98510**

**BULK PART NO. 98110**



## T-HANDLE

A large T-handle wrench with sliding handle for extra leverage, used to hold taps or screw extractors from 1/4" to 1/2".

Size: 6" x 4-1/2"  
Std. Pack: 2

**CARDERD PART NO. 98502**

**BULK PART NO. 98602**

## HEAVY DUTY ADJUSTABLE TAP WRENCH

A heavy duty adjustable wrench used to hold and turn taps and screw extractors from 1/4" to 1". (Not available carded)

Size: 18" x 1-3/4"  
Std. Pack: 1 (BULK)

**PART NO. 98512**

