



Screw Machine Length "Stubby" High Speed Steel Drills and Step Drills

Double Ended Body Drills



Double ended drills are manufactured from quality, industrial high speed steel. 135° Quick-Cut points that will not "walk" or "wander". Special heat treatment, results in cutting edges that remain sharp longer when drilling tough materials.

SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CARDED PART NO.	ENVELOPED PART NO.	STD. PACK
1/8"	0.1250	2"	17408	17508	12
9/64"	0.1406	2"	—	17509	12
5/32"	0.1563	2-1/8"	—	17510	12
3/16"	0.1875	2-1/4"	—	17512	12
1/4"	0.2500	2-1/4"	—	17516	12
#30	0.1285	2"	—	17530	12



**DOUBLE ENDED STUBBY
DRILL BULK COOKIE JAR**
Std. Pack: 144

PART NO. 17144-6

Fractional Stubby Drills



Stubby drills are manufactured from quality, industrial high speed steel. Special heat treatment, results in cutting edges that remain sharp longer when drilling tough materials.

SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CARDED PART NO.	ENVELOPED PART NO.	STD. PACK
1/8"	0.1250	1-7/8"	17008*	17108	12
3/16"	0.1875	2-1/4"	—	17112	12
1/4"	0.2500	2-1/2"	—	17116	12

Wire Gauge Stubby Drills



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SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	ENVELOPED PART NO.	STD. PACK
#10	0.1935	2-1/4"	17210	6

118° Combined Drills & Countersinks



Countersink drills are manufactured from quality, industrial high speed steel. Drill pilot holes and recess in wood, metal and plastic.

SIZE	DECIMAL EQUIVALENT	BODY SIZE	SINK SIZE	CARDED PART NO.	ENVELOPED PART NO.	STD. PACK
1/8"	0.1250	5/16"	#4	17708	17608	6

Step Drills, Zirconium Coated



Century step drills are for cutting in ferrous and non-ferrous metals, plastics and wood up to 1/8" thick. Double flute design reduces chatter and deburs holes. Zirconium coating reduces wear for a longer tool life.

SIZE	NO. OF STEPS	STEP DEPTH	SHANK SIZE	CARDED PART NO.	STD. PACK
1/8" - 1/2"	13	1/8"	1/4"	27200	2
9/16" - 1"	8	1/8"	3/8"	27201	2
1/4" - 3/4"	9	1/8"	3/8"	27202	2
3/16" - 7/8"	12	1/8"	3/8"	27203	2